

Date: Monday, 14/04/2008 1:07:35 PM  
User: Julie Lecocq

### Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services			<b>Drawing Name</b>	: CONSOLE BRACKET HI-SLOPE		
<b>Job Number</b>	: 38590			<b>Part Number</b>	: D2606		
<b>Estimate Number</b>	: 11004			<b>Drawing Number</b>	: D2606 REV A1		
<b>P.O. Number</b>	:			<b>Project Number</b>	: N/A		
<b>This Issue</b>	: 14/04/2008	<b>S.O. No.</b>	:	<b>Drawing Revision</b>	: A1		
<b>Prsht Rev.</b>	: NC			<b>Material</b>	:		
<b>First Issue</b>	: / /	<b>Type</b>	: SMALL /MED FAB	<b>Due Date</b>	: 30/04/2008	<b>Qty:</b>	20
<b>Previous Run</b>	: 36081			<b>Um:</b>	Each		
<b>Written By</b>	:			<b>Comment</b>			
<b>Checked &amp; Approved By</b>	: <u>JLD 08.4.14</u>			<b>Est.</b>	D 98.11.26 Added Inspection DM		
				Est Rev:E	Now On Waterjet 07-03-22 JLM		

#### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M2024T3S040	2024-T3 .040 sheet	
<b>Comment:</b> Qty.: 0.1582 sf(s)/Unit Total : 3.1647 sf(s) 2024-T3 .040 sheet Material: 2024-T3 (QQ-A-250/4) 0.040" thick Stack of 10 (M2024T3S.040) Batch <u>07572</u> 8-4-16			
2.0	WATER JET	FLOW WATER JET	
<b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg D2606 Dwg Rev: <u>A1</u> 8-4-16 Prog Rev: <u>A1</u> 8-4-16			
2-Deburr if necessary  8-4-16			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
8-4-16			
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE			
4.0	QC8	SECOND CHECK	
8-4-16			
<b>Comment:</b> SECOND CHECK			

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: CONSOLE BRACKET HI-SLOPE
Job Number: 38590		Part Number: D2606
Job Number:		
Seq. #:	Machine Or Operation:	Description :
5.0	BRAKE NC	NC BRAKE 
Comment: NC BRAKE Deburr Form as per Dwg D2606		SB 08/04/21 27
6.0	QC5	INSPECT WORK TO CURRENT STEP 
Comment: INSPECT WORK TO CURRENT STEP		QC5 08/04/22 27
7.0	HAND FINISHING1	HAND FINISHING RESOURCE #1 
Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1		HF 08-04-22 27
8.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION 
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		08-04-22 X27
9.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST38		AS 08/04/22 27
10.0	QC21	FINAL INSPECTION/W/O RELEASE 
Comment: FINAL INSPECTION/W/O RELEASE		08/04/23 J
Job Completion		

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	38590
Description: Console Bracket	Part Number:	D2606
Inspection Dwg: D2606	Rev: A1	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

X First Article      Prototype

Measured by:	<u>FB</u>	Audited by:	<u>S</u>	Prototype Approval:	N/A
Date:	<u>8-4-16</u>	Date:	<u>8/04/17</u>	Date:	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	05.02.17	New Issue	KJ/JLM <i>✓</i>	<i>✓</i>

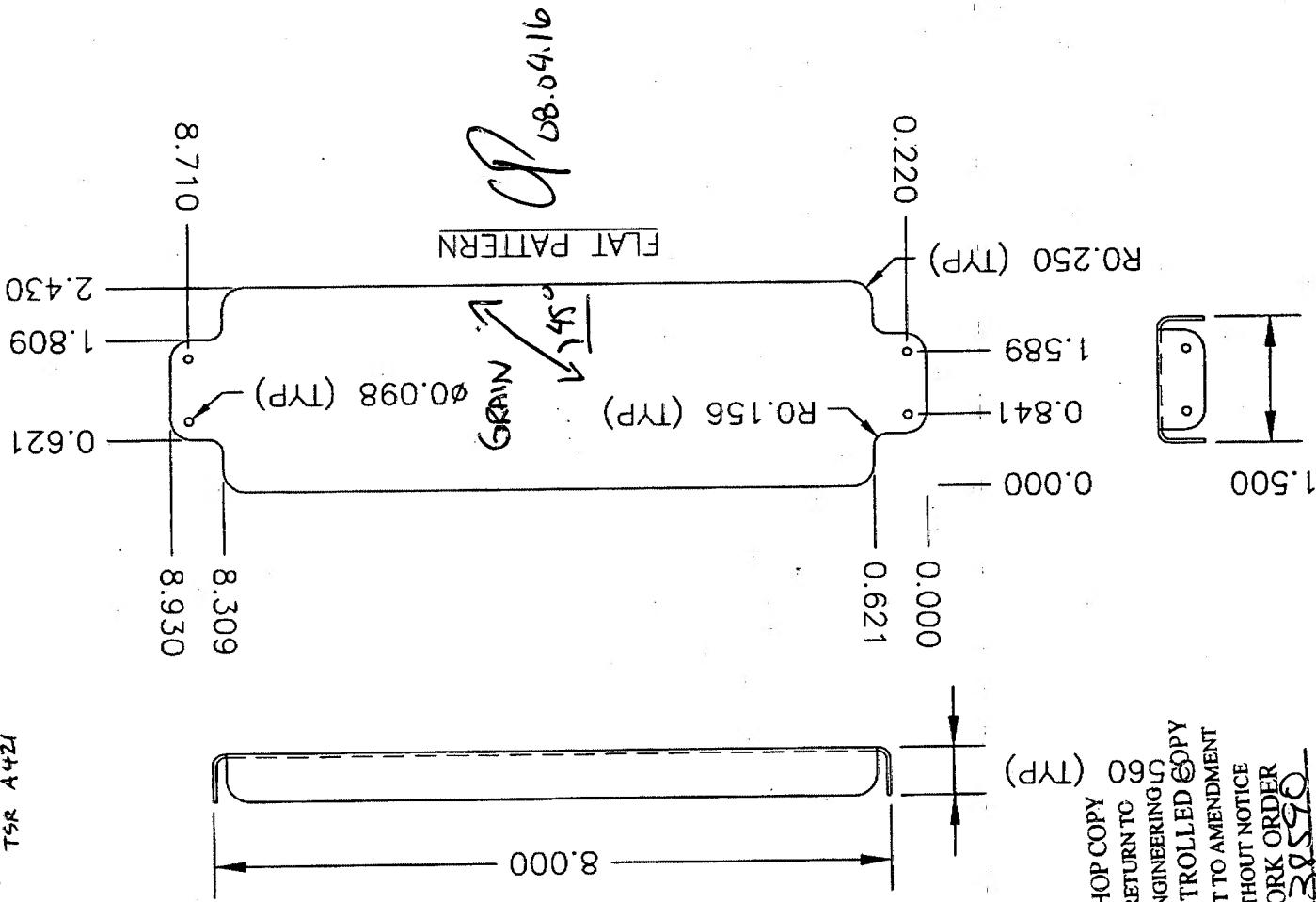
DESIGN	DRAWN BY <i>Bw</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED	APPROVED <i>J</i>	DRAWING NO. D2606	REV. A SHEET 1 OF 1	SCALE 1:2
DATE	97.10.23	TITLE CONSOLE BRACKET		
A	97.10.23	D2606 WAS D206-547-27		
A1	<i>CP</i>	c2..06.04	ADD FINISH	

A circular stamp with the word "SUED" at the top and "Ca Copy" at the bottom.



RELEASED  
97.11.04 KE  
TSR A421

TSR A421



MATERIAL: 2024-T3 (QA-A-250/4) 0.040 THICK  
PROFILE CONTROLLED BY FOLIO H2606  
BEND RADIUS 0.093  
FINISH: CHEMICAL CONVERSION COAT PER DRT QSI 005 41 A1

1) SHOP COPY 095  
RETURN TO ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30590